# INTERNATIONAL STANDARD

## IEC 60384-21

First edition 2004-06

Fixed capacitors for use in electronic equipment -

Part 21: Sectional specification: Fixed surface mount multilayer capacitors of ceramic dielectric, Class 1

© IEC 2004 — Copyright - all rights reserved

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Electrotechnical Commission, 3, rue de Varembé, PO Box 131, CH-1211 Geneva 20, Switzerland Telephone: +41 22 919 02 11 Telefax: +41 22 919 03 00 E-mail: inmail@iec.ch Web: www.iec.ch



PRICE CODE

### CONTENTS

FOI	<b>KEW</b> (	DRD	4
1	Gene	eral	6
	1.1	Scope	6
	1.2	Object	6
	1.3	Normative references	6
	1.4	Information to be given in a detail specification	7
	1.5	Terms and definitions	8
	1.6	Marking	9
2	Preferred rating and characteristics		
	2.1	Preferred characteristics	9
	2.2	Preferred values of ratings	10
3	Qual	ity assessment procedures	12
	3.1	Primary stage of manufacture	12
	3.2	Structurally similar components	
	3.3	Certified records of released lots	13
	3.4	Qualification approval	13
	3.5	Quality conformance inspection	19
4	Test	and measurement procedures	21
	4.1	Preliminary drying	21
	4.2	Measuring conditions	21
	4.3	Visual examination and check of dimensions	21
	4.4	Mounting	21
	4.5	Electrical tests	23
	4.6	Temperature coefficient ( $\alpha$ ) and temperature cycle drift	25
	4.7	Shear test	26
	4.8	Substrate bending test	26
	4.9	Resistance to soldering heat	26
	4.10	Solderability	27
	4.11	Rapid change of temperature	28
	4.12	Climatic sequence	29
	4.13	Damp heat, steady state	30
	4.14	Endurance	31
		Robustness of terminations (Only for capacitors with strip termination)	
		Component solvent resistance (if required)	
		Solvent resistance of the marking (if required)	
	4.18	Accelerated damp heat, steady state (if required)	33
		(normative) Guide for the specification and coding of dimensions of fixed nount multilayer capacitors of ceramic dielectric, Class 1	35
Figi	ure 1	– Fault: crack or fissure	21
Figi	ure 2	– Fault: crack or fissure	22
Figi	ure 3	- Separation or delamination	22
_		Exposed electrodes	
_		– Principal faces	

Table 1 – Preferred tolerance on rated capacitance	10
Table 2 – Rated temperature coefficient and tolerance	11
Table 3 – Combination of temperature coefficient and tolerance	12
Table 4 – Fixed sample size test plan for qualification approval – Assessment level EZ	15
Table 5 – Tests schedule for Qualification Approval	16
Table 6a – Lot-by-lot inspection	20
Table 6b – Periodic tests	20
Table 7 – Tangent of loss angle limits	24
Table 8 – Test voltages	25
Table 9 – Temperature cyclic drift limits	26
Table 10 – Maximum capacitance change	27
Table 11 – Maximum capacitance change	29
Table 12 – Number of damp heat cycles	30
Table 13 – Final inspection measurements and requirements	30
Table 14 – Final inspection measurements and requirements	31
Table 15 – Endurance test conditions ( $U_{\rm C}$ = $U_{\rm R}$ )	32
Table 16 – Endurance test conditions ( $U_{\rm C} \neq U_{\rm R}$ )	32
Table 17 – Final inspection measurements and requirements	32
Table 18 – Initial requirements	33
Table 19 – Conditioning	34
Table A.1 – Dimensions	36

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

#### FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT -

#### Part 21: Sectional specification: Fixed surface mount multilayer capacitors of ceramic dielectric, Class 1

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60384-21 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment.

This standard and its related publications (CEI 60384-21-1, IEC 60384-22 and IEC 60384-22-1) cancel and replace IEC 60384-10 (1989) and its Amendments 1 (1993) and 2 (2000) as well as IEC 60384-10-1 (1989) and its Amendment 1 (1993).

The text of this standard is based on the following documents:

FDIS	Report on voting
40/1420/FDIS	40/1451/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the maintenance result date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

A bilingual version of this standard may be issued at a later date.

The contents of the corrigendum of September 2004 have been included in this copy.

#### FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT -

#### Part 21: Sectional specification: Fixed surface mount multilayer capacitors of ceramic dielectric, Class 1

#### 1 General

#### 1.1 Scope

This sectional specification is applicable to fixed unencapsulated surface mount multilayer capacitors of ceramic dielectric, Class 1, for use in electronic equipment. These capacitors have metallized connecting pads or soldering strips and are intended to be mounted on printed boards, or directly onto substrates for hybrid circuits.

Capacitors for electromagnetic interference suppression are not included, but are covered by IEC 60384-14.

#### 1.2 Object

The object of this standard is to prescribe preferred ratings and characteristics and to select from IEC 60384-1:1999 the appropriate quality assessment procedures, tests and measuring methods and to give general performance requirements for this type of capacitor. Test severities and requirements prescribed in detail specifications referring to this sectional specification shall be of equal or higher performance level, lower performance levels are not permitted.

#### 1.3 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60063:1963, *Preferred number series for resistors and capacitors* Amendment 1 (1967)
Amendment 2 (1977))

IEC 60068-1:1988, Environmental testing – Part 1: General and guidance

IEC 60068-2-58:1999, Environmental testing – Part 2-58: Tests – Test Td – Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)

IEC 60384-1:1999, Fixed capacitors for use in electronic equipment – Part 1: Generic specification

IEC 60410:1973, Sampling plans and procedures for inspection by attributes

ISO 3:1973, Preferred numbers – Series of preferred numbers